

This listing of claims will replace the prior version in the application:

Claims

1. (Currently amended) Process for preparing a mercaptan ~~from~~ comprising contacting a thioether and hydrogen sulphide, ~~characterized in that it is carried out~~ in the presence of hydrogen and a catalyst composition comprising a strong acid and at least one metal ~~belonging to~~ selected from group VIII of the Periodic Table.

2. (Currently amended) Process according to ~~Claim~~ claim 1, ~~characterized in that~~ wherein the strong acid is selected from the group consisting of:

- (a) one or more heteropolyacids selected from:
 - (i) a compound of formula:] the group $H_3PW_{12}O_{40} \cdot nH_2O$, $H_4SiW_{12}O_{40} \cdot nH_2O$ or $H_6P_2W_{18}O_{62} \cdot nH_2O$, in which n is an integer representing the number of molecules of water of crystallization, and is between 0 and 30, ~~preferably between 6 and 20;~~
 - ~~-(ii) a potassium, rubidium, caesium or ammonium salt~~ salts thereof
of ~~at least one compound (i), or a mixture~~ and mixtures of such salts;
- (b) a sulphated zirconium oxide,
- (c) a tungstic zirconium oxide,
- (d) a zeolite, and
- (e) a cationic resin.

3. (Currently amended) Process according to ~~Claim 2~~ claim 1, ~~wherein~~ characterized in that the catalyst employed comprises the strong acid is selected from the group potassium, rubidium, caesium or ammonium salts or a mixture of such salts of $H_3PW_{12}O_{40} \cdot nH_2O$, $H_4SiW_{12}O_{40} \cdot nH_2O$ or $H_6P_2W_{18}O_{62} \cdot nH_2O$, in which n is an integer representing the number of molecules of water of crystallization, and is between 0 and 30, a sulphated zirconium oxide, a tungstic zirconium oxide, a zeolite, and a cationic resin. ~~as strong acid a hetrepolyaci (ii), or one of the compounds (b), (c), (d) or (e).~~

4. (Currently amended) Process according to ~~Claim 3~~ claim 1, ~~characterized in that~~ wherein the catalyst composition comprises:

- from 90% to 99.9%, ~~preferably from 98.5% to 99.5%~~, by weight of strong acid, and

- from 0.01% to 10%, ~~preferably from 0.05% to 1.5%~~, by weight of at least one metal from group VIII.

5. (Currently amended) Process according to ~~Claim 2~~claim 1, ~~characterized in that the catalyst employed comprises as~~ wherein the strong acid is a heteropolyacid (i) selected from the group $H_3PW_{12}O_{40} \cdot nH_2O$, $H_4SiW_{12}O_{40} \cdot nH_2O$ or $H_6P_2W_{18}O_{62} \cdot nH_2O$, in which n is an integer representing the number of molecules of water of crystallization, and is between 0 and 30.

6. (Currently amended) Process according to ~~Claim~~claim 5, ~~characterized in that~~ wherein the catalyst composition comprises:

- from 10% to 60%, ~~preferably from 25 to 50%~~, by weight of strong acid,

- from 0.01% to 10%, ~~preferably from 0.1% to 2%~~, by weight of at least one metal from group VIII, and

- from 30% to 80%, ~~preferably from 48% to 75%~~, by weight of a support selected from silica SiO_2 , alumina Al_2O_3 , titanium dioxide TiO_2 , zirconium oxide ZrO_2 , and activated carbon.

7. (Currently amended) Process according to ~~either of Claims 5 and claim 6,~~ characterized in that wherein the strong acid employed in the catalyst is 12-phosphotungstic acid, preferably impregnated on silica.

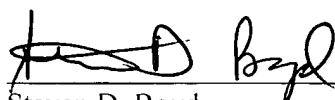
8. (Currently amended) Process according to one of ~~Claims 1 to 7~~claim 1, ~~characterized in that~~ wherein the at least one metal or metals belonging to group VIII of the Periodic Table are ~~is~~ selected from iron, cobalt, nickel, ruthenium, rhodium, palladium, osmium, iridium, and platinum.

9. (Currently amended) Process according to ~~Claim 8~~claim 1, ~~characterized in that~~ wherein the at least one metal or metals are ~~is~~ selected from palladium, ruthenium, and platinum.

10. (Currently amended) Process according to ~~either of Claims 8 and 9~~claim 1, ~~characterized in that wherein~~ the at least one metal is palladium.
11. (Currently amended) Process according to ~~one of Claims 1 and 5 to 10~~, ~~characterized in that~~claim 1 wherein the catalyst composition comprises approximately 40% by weight of 12-phosphotungstic acid, 1% of palladium and 59% of silica.
12. (Currently amended) Process according to ~~one of Claims 1 to 11~~, ~~characterized in that~~claim 1, wherein the hydrogen is introduced in an amount corresponding to a molar H_2S/H_2 ratio of between 10 and 200, ~~preferably between 50 and 100~~.
13. (Currently amended) Process according to ~~one of Claims 1 to 12~~, ~~characterized in that~~claim 1, wherein the thioether ~~used~~ has the general formula:
- $$R-S-R' \quad (I)$$
- in which R and R', which are identical or different, represent a linear or branched alkyl radical of 1 to 20 carbon atoms, ~~preferably 1 to 12 carbon atoms~~, or else a cycloalkyl radical of 3 to 7 carbon atoms.
14. (Currently amended) Process according to ~~one of Claims 1 to 13~~, ~~characterized in that~~claim 1, wherein the hydrogen sulphide is introduced in an amount corresponding to a molar H_2S /thioether ratio of between 1 and 40, ~~preferably between 2 and 30, more preferably between 2 and 10~~.
15. (New) Process according to claim 1, wherein the catalyst composition comprises:
- from 98.5% to 99.9%, by weight of strong acid, and
 - from 0.05% to 1.5%, by weight of at least one metal from group VIII.
16. (New) Process according to Claim 5, wherein the catalyst composition comprises:
- from 25 to 50%, by weight of strong acid,
 - from 0.1% to 2%, by weight of at least one metal from group VIII, and
 - from 48% to 75%, by weight of a support selected from silica SiO_2 , alumina Al_2O_3 , titanium dioxide TiO_2 , zirconium oxide ZrO_2 , and activated carbon.

17. (New) Process according to claim 1, wherein the hydrogen is introduced in an amount corresponding to a molar $\text{H}_2\text{S}/\text{H}_2$ ratio of between 50 and 100.
18. (New) Process according to claim 1, wherein the hydrogen sulphide is introduced in an amount corresponding to a molar $\text{H}_2\text{S}/\text{thioether}$ ratio of between 2 and 30.
19. (New) Process according to claim 1, wherein the hydrogen sulphide is introduced in an amount corresponding to a molar $\text{H}_2\text{S}/\text{thioether}$ ratio of between 2 and 10.
20. (New) Process according to claim 1, wherein n is between 6 and 20.
21. (New) Process according to claim 7, wherein said 12-phosphotungstic acid is impregnated on silica.
22. (New) Process according to claim 13, wherein said linear or branched alkyl radical has 1 to 12 carbon atoms.

Respectfully submitted,



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